



[I-21/198/2025-W&M Section]

GOVERNMENT OF INDIA/भारत सरकार
MINISTRY OF CONSUMER AFFAIRS, FOOD AND PUBLIC DISTRIBUTION
उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय
DEPARTMENT OF CONSUMER AFFAIRS/ उपभोक्ता मामले विभाग
LEGAL METROLOGY DIVISION/ विधिक मापविज्ञान प्रभाग

Krishi Bhawan/कृषि भवन, नई दिल्ली
Dated/दिनांक:- 21.07.2025

Certificate of Approval of Model/ मॉडल का अनुमोदन प्रमाणपत्र

Whereas the Central Government, after considering the report submitted to it by prescribed authority, is satisfied that the model described in the said report (see the figure given below) is in conformity with the provisions of the Legal Metrology Act, 2009 (1 of 2010) and the Legal Metrology (Approval of Models) Rules, 2011 and the said model is likely to maintain its accuracy over periods of sustained use and to render accurate service under varied conditions;

Now, therefore, in exercise of the powers conferred by section 22 of the Legal Metrology Act, 2009 (1 of 2010) read with sub-rule (6) of rule 8 and sub-rule (4) of rule 11 of the Legal Metrology (Approval of Models) Rules, 2011, as per Schedule Seventh of the Legal Metrology (General) Rules, 2011, the Central Government hereby issues the certificate of approval of automatic gravimetric filling instrument belonging to accuracy class X(x), where x=1 of series "ME-BM" and with brand name "MERCY ENGINEERING" (hereinafter referred to as the said model), manufactured by M/s. MERCY ENGINEERING, 3/L/8, 2nd Floor, Shri Balaji Agora Residency B/h, Agora Mall, Sugad, P.O.: Sugad, Distt: Gandhinagar-382424, Gujarat and which is assigned the approval mark IND/09/25/ 298 (the picture of the model is given below as Figure 1);

Technical Data:

Type of instrument	Automatic gravimetric filling instrument
Working Principle	Strain gauge type load cell based
Accuracy class	X(1)
Maximum Filling capacity	50 kg
Minimum Filling capacity	10 kg
Scale interval (d)	10 g
Filing speed	4-7 bags per minute
No.of filling heads	1
Power Supply	230 V AC 50Hz
Load Cell	Make: Tedea-Huntleigh; Model: 355, Accuracy Class: C3,Maximum Capacity :50kg(03 Nos Load Cell used in machine)
Type of Display	Touch Screen LED
Materials to be filled	Free flowing products (Solid-Soyabin Powder, Sugar, Rice, Grain, Dal, Fertilizer Granules etc.)

Figure 1



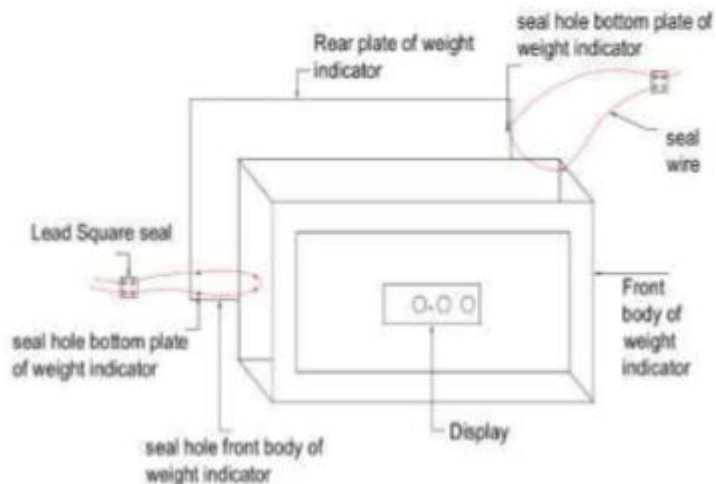


Figure 2

The controller has two diagonally holes located on the sides, through this head hole plate, the seal wire can pass through and the seal can be plugged & stamped and before stamping the controller will be re-tightened with screws. The cover of the weighing controller cannot be opened without breaking the lead seal. A typical schematic diagram of sealing provision to prevent the fraudulent practices of the model is given above as Figure 2. A dip switch has also been provided in the motherboard/PCB to disable access to external calibration.

Further, in exercise of the power conferred by sub-rule (9) of rule 8 of the Legal Metrology (Approval of Models) Rules, 2011, the Central Government hereby declares that this certificate of approval of the said model shall also cover the automatic gravimetric filling instruments of similar make, accuracy and performance of same series with capacities in the range from 10kg and up to 50kg manufactured by the same manufacturer in accordance with the same principle, design and with the same materials with which the said approved model has been manufactured.

[F.No. I-21/198/2025-W&M Section]



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